FRICITON FEEDER



PRODUCT DATA

Signature Series Friction Feeder Family 500 Millimeter Width Capability



High Performance - Reliable - Cost Effective

1 3 Piece Shaft allowing for easy belt changeover

The hardened stainless steel shafts and sealed bearings will provide maximum life expectancy and 24-hour a day operation



2 Brushless Servo Motor for precise placement

The v3 series is powered by a 750 watt brushless servo motor.



3 Self-contained computer controls with on-board panel

MFT's all-in-one self-contained electronics software platform is flexible to run many different types of applications. Designed for easy interface with existing computer, PLC or other host machinery.



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Input/Output capability

interface with standard M12 connectors

Discharge (options)

ED, XED XLD, SLD (details on back)

Features

- Mechanical design is modular for many custom configurations
- Simplified control interface software package ensures flexible and precise control
- Infrared sensor for accurate count. Upgradeable to double-detect and overlap detection
- Single-sided controls provide for efficient operation
- Performance designed for long production runs
- Patented "feed separating" mechanism
- Closed loop system with encoder feedback

Industries:

Food

- Pharmaceutical
- Cosmetics Financial Packaging Printing
- Robotics

Common equipment that the feeder can be integrated into:

- Conveyers Poly-baggers
- Collators • Order fulfillment Banders
- Shrinkwrappers Folder/Gluer
- Case-packers
- Existing bases Flow Wrappers Cartoners

Applications

- · Insertion into a catch-tray, box or conveyor
- · Deliver a product to a secondary application
- Batching, EZ tipping, or affixing and collating systems

Technical Data: MFT 550 v³ Friction Feeder

Equipment Specifications

Typical Height	856mm (31.7")
Typical Length (ED)	645mm (25.4")
Typical Width	837mm (32.9")
Maximum Belt Speed	140 Meters per Minute*
Power Requirements	110/220V 50-60Hz 6A
Operating Temp.	10°-35°C (50°-95°F)
Weight Ranges	75-125 lbs.
Operating Humidity	30-90%

Product Specifications

Minimum Size	50mm† (W) x 50mm (L)	
Maximum Size*	500mm (W) x 325mm (L)‡	
Minimum Thickness	0.075mm (.003")	
Maximum Thickness	25mm	
† Minimum product length may require narrow belt configuration.		
t Maximum Deaduct Langth is demonstration and duct a minute at		

1 Maximum Product Length is dependent on product, equipment configuration and application. Longer lengths are available with optional upgrades

*All MFT Automation equipment can be designed to meet your specific production requirements. Please contact one of our experienced Application Engineers to discuss many solution options available to you.

Product examples to deliver through feeder:

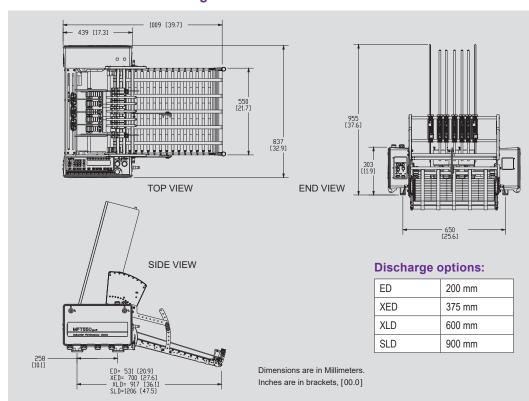
- Bags
- Pouches • Pamphlets

- Gift Cards
- - Magnets
- Bandages

- Carton Blanks Tyvek[®] Sheets
- And more

Standard Dimensional Drawing

• Card Stock Products



All specifications are subject to change without notice.

MFT Automation provides high premium performance friction feeding and labeling system solutions throughout the world. With state-of-the-art control technology, our products feed more quickly and accurately to provide customers with a greater value of return. All feeders and accessories can easily be integrated with other machines to provide a total system solution for any application.



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Technical

Our dedicated team of experienced Technicians

and Application Engineers

and necessary credentials

to answer any questions

and offer system solution

recommendations for your project needs.

(651) 407-3100 ext 123

Contact us at:

have the proper training

Support **Services**

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