## **FRICTION FEEDER**



PRODUCT DATA

Industrial Performance Friction Feeder Family 300 Millimeter Width Capability

## MFT 350 ip<sup>3</sup>

## High Performance - Reliable - Cost Effective

#### 1 3 Piece Shaft allowing for easy belt changeover

The hardened stainless steel shafts and sealed bearings will provide maximum life expectancy and 24-hour a day operation.



#### 2 Brushless Servo Motor for precise placement

The ip series is powered by a 750 watt brushless servo motor. Depending on your application needs, an optional upgrade up to 1000 watts is available.



#### Self-contained computer controls with on-board panel

MFT's all-in-one self-contained electronics software platform is flexible to run many different types of applications. Designed for easy interface with existing computer, PLC or other host machinery.



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Friction Feeder MFT 350XED ip<sup>3</sup> assembly unit

M12 connectors

Input/Output capability

interface with standard

## **Features**

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 Mechanical design is modular for custom configurations to meet your product needs

Discharge (options)

ED, XED XLD, SLD (details on back)

- Highly adaptable software package ensures flexible and precise control
- Infrared sensor allows for accurate count using doubledetect and overlap detection
- Single-sided controls provide for efficient operation
- Easy and versatile to interface using standard industry compliant connectors
- Performance designed for long production runs
- Patented "feed separating" mechanism
- Closed loop system with encoder feedback

#### Industries:

Food

- Pharmaceutical
- Cosmetics Financial Packaging
  - Printing

#### Common equipment that the feeder can be integrated into:

- Imaging lines Conveyers
- Shrinkwrappers Folder/Gluer
- Existing bases Flow Wrappers Cartoners
- **Applications**
- · Insertion into a catch-tray, box or conveyor
- Deliver a product to a secondary application
- Batching, high speed tipping or affixing, collating systems and barcode/vision systems
- Case-packers Collators

Robotics

- Banders
- Poly-baggers Order fulfillment

### Technical Data: MFT 350 ip<sup>3</sup> Friction Feeder

#### **Equipment Specifications**

| Typical Height      | 856mm (31.7")          |
|---------------------|------------------------|
| Typical Length (ED) | 645mm (25.4")          |
| Typical Width       | 637mm (25.1")          |
| Maximum Belt Speed  | 140 Meters per Minute* |
| Power Requirements  | 110/220V 50-60Hz 6A    |
| Operating Temp.     | 10°-35°C (50°-95°F)    |
| Weight Ranges       | 75-125 lbs.            |
| Operating Humidity  | 30-90                  |

#### **Product Specifications**

| Minimum Size   | 25mm† (W) x 25mm (L)   |  |
|--|------------------------|--|
| Maximum Size*  | 300mm (W) x 325mm (L)‡ |  |
| Minimum Thickness  | 0.075mm (.003")        |  |
| Maximum Thickness  | 25mm                   |  |
| † Minimum product length may require narrow belt configuration.  |                        |  |
| ‡ Maximum Product Length is dependent on product, equipment<br>configuration and application.  |                        |  |
| *All MFT Automation equipment can be designed to meet your specific<br>production requirements. Please contact one of our experienced<br>Application Engineers to discuss many solution options available to<br>you. |                        |  |

#### Product examples to deliver through feeder:

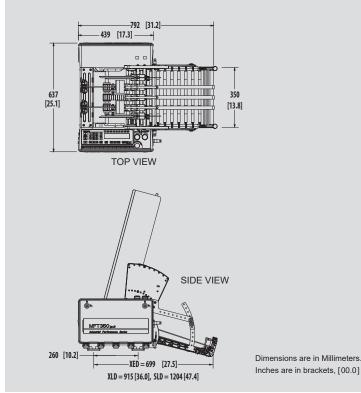
- Bags
- Pouches
- Pamphlets
- Card Stock Products
- Clear-Film Plastics- Coupons
  - Magnets

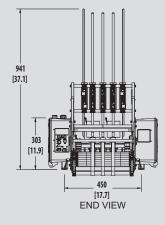
· Gift Cards

Bandages

- Carton Blanks
  Tyvek<sup>®</sup> Sheets
- Pharma Inserts
- And more

#### **Standard Dimensional Drawing**





#### Discharge options:

| Length<br>Type | Length<br>in millimeters |
|----------------|--------------------------|
| ED             | 200 mm                   |
| XED            | 375 mm                   |
| XLD            | 600 mm                   |
| SLD            | 900 mm                   |



Our dedicated team of experienced Technicians and Application Engineers have the proper training and necessary credentials to answer any questions and offer system solution recommendations for your project needs. Contact us at: (651) 407-3100 ext 123

All specifications are subject to change without notice.

**MFT Automation** provides high performance friction feeding and labeling solutions throughout the world. With state-of-the-art control technology and robust mechanics, our products feed more quickly and accurately to provide customers with a greater value of return. All feeders, labelers and accessories can easily be integrated with other machines to provide a total system solution for any application.



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